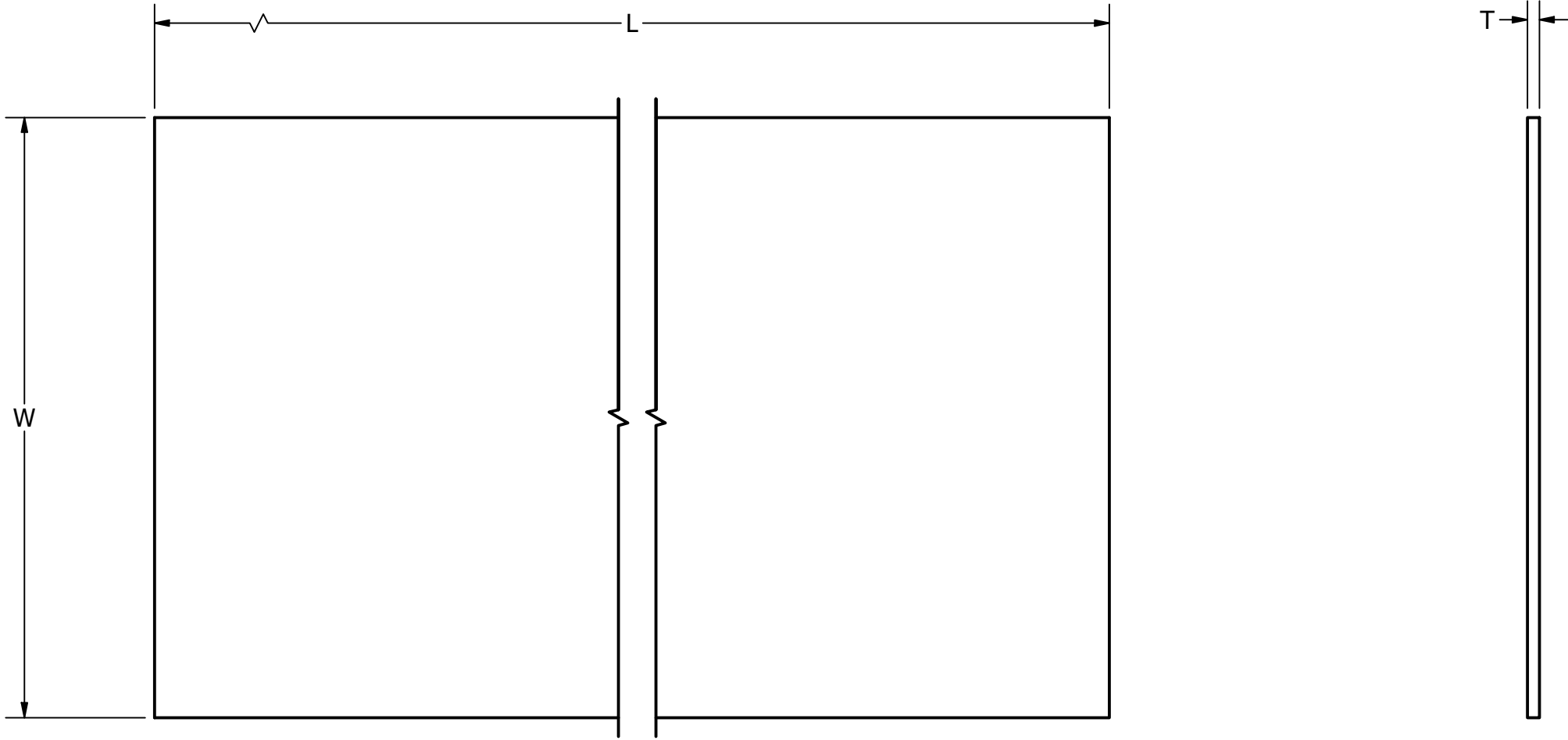


-X SHIM

- NOTES
- 1. MATERIAL: 6061-T6 PER AMS-QQ-A-250/11
  - 2. FINISH: ANODIZE BLACK PER MIL-A-8625F TYPE II, CLASS 2
  - 3. ALT FINISH: PRIMER PER MIL-PRF-23377J, TYPE 1, CLASS N

REVISION HISTORY						
DATE	REV	ECO	DESCRIPTION	AUTHOR	CHECKED	APPROVED
5/13/10	A	-	L WAS 25.13. FINISH COLOR WAS OPT.	BNS	LS	REB
9/25/20	B	-	ADDED -11/-12/-13, UPDATED ALT FINISH SPEC. FROM MIL-P-8585/TT-P-1757A TO MIL-PRF-23377J TYPE 1 CLASS N	CMK	ꠔꠔ	CMK

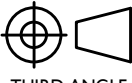


SHIM DIMENSIONS			
DASH NO.	W (IN)	L (IN)	T (IN)
-1	1.25	27.0	0.032
-11	2.00	27.0	0.040
-12	2.00	10.0	0.050
-13	2.00	27.0	0.080

**CONFIDENTIAL INFORMATION**  
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UNLESS OTHERWISE SPECIFIED  
DRAWING INTERPRETED  
PER ASME Y14.100-2004  
DIMENSIONS INTERPRETED  
PER ASME Y14.5-2009  
DIMENSIONS IN INCHES  
SURFACE ROUGHNESS:  $\sqrt{1.6}$   
REMOVE BURRS & BREAK EDGES  
0.005 TO 0.015  
. $\overline{X}$   $\pm$  .1  
. $\overline{XX}$   $\pm$  .01  
. $\overline{XXX}$   $\pm$  .005  
ANGLES  $\pm$  1°  
THREADS  
INTERNAL: CLASS 2B  
EXTERNAL: CLASS 2A

APPROVALS		DATE
DRAWN	BNS	1/30/09
CHECKED	LS	1/30/09
APPROVED	REB	1/30/09
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DOCUMENT TITLE				
SHIM				
DRAWING NUMBER		CAGE CODE	REV	ECO
C208ELP-2230		3CMA0	A	-
DO NOT SCALE DRAWING		SHEET 1 OF 1		